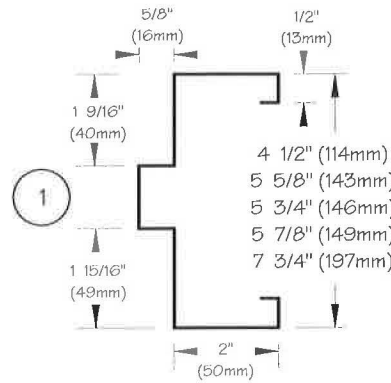
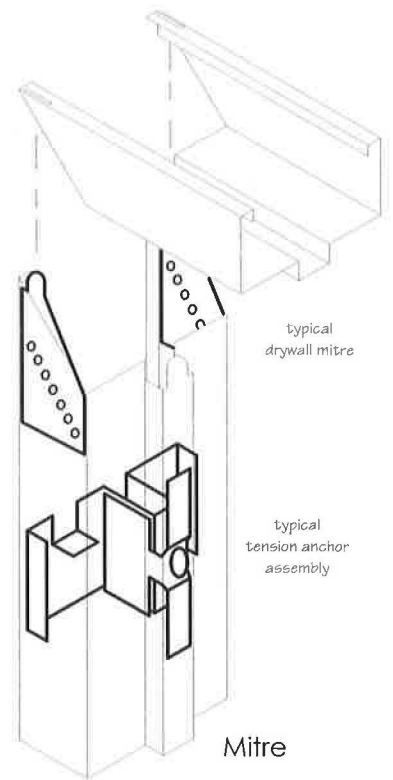
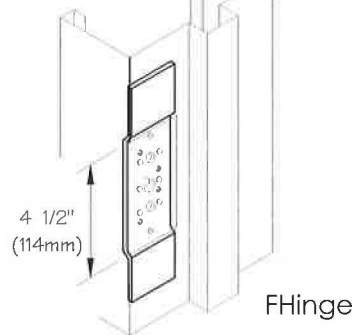


Typical Profiles



typical templated combination weight hinge preparation



Specifications Subject to change without notice

Frames shall be manufactured by Artek Door (1985) Ltd., in product groups 18DW or 16DW.

Product Note. Each product group is available with standard and custom profiles, sizes and hardware configurations.

Frames shall be fabricated from Commercial steel to ASTM A653/A653M with an A40 (ZF120) 'galvanneal' coating.

Product Note. The 18DW group is made in 18 (1.2mm) ga. The 16DW group is made in 16 (1.5mm) gauge.

Frames shall be blanked, drilled and tapped or reinforced for mortised or surface mounted hardware in accordance with an approved Hardware Schedule or Artek publications. Frame mitres shall be supplied as Knock-down for site assembly.

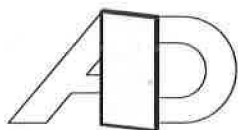
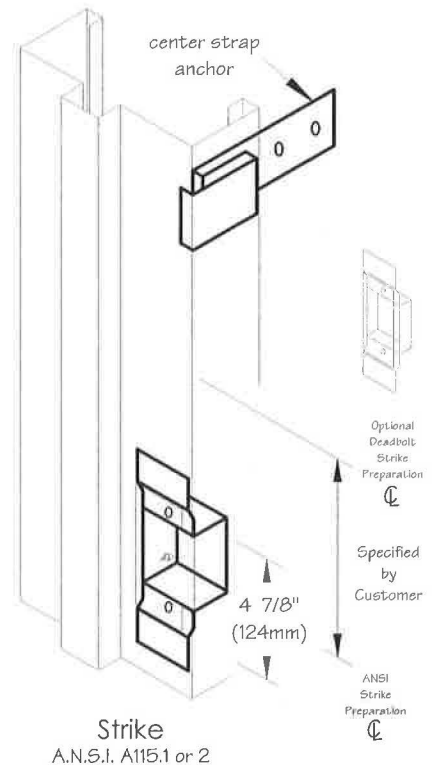
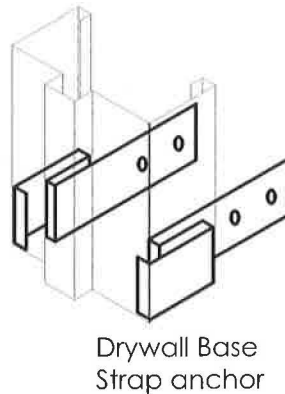
Alternately, frame mitres may be welded, ground smooth and touched-up.

Frames shall come with factory installed tension, center and bottom strap anchors.

Frames require bumpers (silencers, mutes) of the type and quantity recommended by the manufacturer.

Frames shall be supplied unprimed and unpainted.

Fire rated frames shall be tested in accordance with ASTM, NFPA and UL standards and carry the mark of and be listed by an independent, recognized and accredited laboratory.



Elevation, Details and Specifications for Drywall Pressed Steel Frames